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DECLARATION AND POWER OF ATTORNEY

Docket No:

FOR APPLICATION FOR UNITED STATES PATENT

As a below named inventor, I hereby declare that:

my residence, post office address and citizenship are as stated below under myname;

I verily believe I am the original, first and sole (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

HIP MANUFACTU	RE OF A HOLLOW COMPONE	ENT	
described and claimed	in the specification:		
	attached hereto		
h □	filed on	as Application Ser	ial No
		the above-identified specification, inc	cluding the claims, as amended by any
amendment referred to	o above. e duty to disclose to the Office a	all information known to me to be mat	erial to patentability as defined in Title
37. Code of Federal R	Regulations §1.56. Under Title 3 prior to this application are hereb	35, US Code §119, the priority benefits	s of the following foreign application(s)
	BRITAIN PATENT APPLICAT		
	APRIL 2003		
The following ap States of America eith priority application(s)	her (a) more than one year prior	or's certificate on this invention were r to this application, or (b) before the	filed in countries foreign to the United filing date of the above-named foreign
I hereby appoint application and to tran	the following as my attorneys asact all business in the Patent Of	of record with full power of substit	ution and revocation to prosecute this
	Kirk M Hudson, Reg No 22 Edward P Walker, Reg No	o 27,075; William P Berridge, Reg No 7,562; Thomas J Pardini, Reg No 30, o 31,450; Robert A Miller, Reg No 32 Costantino, Reg No 33,565	,411; and
ALL CORRESPONI BERRIDGE PLC, P	DENCE IN CONNECTION W O BOX 19928, ALEXANDRIA	ITH THIS APPLICATION SHOUL , VIRGINIA 22320, TELEPHONE (D BE SENT TO OLIFF & 703) 836-6400.
own knowledge are t statements were made or both, under Section	rue and that all statements made with the knowledge that willful	de on information and belief are beli false statements and the like so made	nd that all statements made herein of my eved to be true; and further that these are punishable by fine or imprisonment statements may jeopardize the validity of
Typewritten Full Nam	ne		
of Sole or First Invent	tor <u>GEORGE</u>	Middle Initial	THORNE Family Name
	Given Name	Wildle Initial	RI
Inventor's Signature	ere		Mame.
Date of Signature	18/05/	64	
Residence	BRISTOL		GREAT BRITAIN
Vesidence	City	State or Province	Country
Citizenship	BRITISH		
Post Office Address	3 ROBERT COURT, EMERS	ONS GREEN, BRISTOL BS16 7AY,	GREAT BRITAIN

*If Box a is checked, this form may be executed only when attached to the specification (including claims) at the end thereof. Note to Inventor: Please sign name on line 2 exactly as it appears in line 1 and insert the actual date of signing on line 3.

(Discard this page in a sole inventor application)

1	Typewritten Full Nan of Joint Inventor	ROBERT	C	TONKS			
		Given Name	Middle Initial	Family Name			
2	Inventor's Signature	Robert	<u> </u>	Tor			
3	Date of Signature	18504					
	Residence	BRIDGWATER	State or Province	GREAT BRITAIN Country			
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1	Typewritten Full Nan	ne WAYNE	E	VOICE			
		Given Name	Middle Initial	Family Name			
2	Inventor's Signature						
3	Date of Signature	2/6/	04				
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1	Typewritten Full Name of Joint Inventor						
	of John Inventor	Given Name	Middle Initial	Family Name			
2	Inventor's Signature			!			
3	Date of Signature						
	Residence		State or Province	Country			
	Citizenship	City	State of Province	Country			
	Post Office Address						
1	Typewritten Full Name						
	of Joint Inventor	Given Name	Middle Initial	Family Name			
2	Inventor's Signature						
3	Date of Signature						
	Residence						
	Citizenship	City	State or Province	Country			
	Post Office Address						

Note to Inventor: Please sign name on line 2 exactly as it appears in line 1 and insert the actual date of signing on line 3.

This form may be executed only when attached to the first page of the Declaration and Power of Attorney of the applications to which is pertains.